

Date: Tuesday, 9/19/2006 2:11:39 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CROSSBOLT SPACER		
Job Number	: 28648		Part Number	: D2649		
Estimate Number	: 11010		Drawing Number	: D2649 REV B1		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 9/19/2006 S.O. No. : N/A		Drawing Revision	: B1		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 9/30/2006 Qty: 400 Um: Each		
Previous Run	: 28250					
Written By	:					
Checked & Approved By	:					
Comment	: Est F 02.03.26 Added turning on Cobra NG					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T0375W058	6061-T6 Tube .375 x.058W
Comment: Qty.: 0.2975 f(s)/Unit Total: 118.9860 f(s) 6061-T6 Tube .375 x.058W Material: 6061-T6 or 5052-H32, 0.375" Dia X 0.058" Wall Batch: 101937		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL (400)
Comment: HARDINGE CNC LATHE SMALL Machine as per folio _____ on cobra machine. Turn per drawing D2649 Rev.B1		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE (400)
Comment: INSPECT PARTS AS THEY COME OFF MACHINE (400)		
4.0	QC3	SECOND CHECK (400)
Comment: SECOND CHECK (400)		
5.0	PACKAGING 1	PACKAGING RESOURCE #1 (400)
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 5154 (400)		
6.0	QC21	FINAL INSPECTION/W/O RELEASE (400)
Comment: FINAL INSPECTION/W/O RELEASE (400)		
Job Completion		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 06/10/14
 QA: N/C Closed: _____ Date: _____

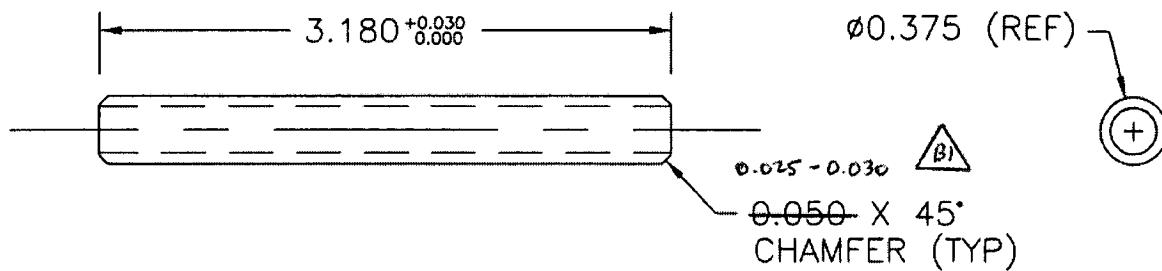
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>DW</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DW</i>	APPROVED <i>BW</i>	DRAWING NO. D2649	REV. B SHEET 1 OF 1
DATE 98.01.14		TITLE CROSS BOLT SPACER	SCALE 1:1

RELEASED
98.01.20 DS



MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)
0.375 DIA 0.058 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

TOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *28648*



CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>MATERIAL BATCH NUMBER</u>	<u>P.O. NUMBER</u>
417 ✓	D2649	Cross Bolt Spacer	M101937	<i>[Signature]</i>
133	D3503	Cross Bolt Spacer	M304R100 M18429	2080 2080

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

[Signature]
Shigi (Regula) Walz

Vankleek Hill, October 5, 2006